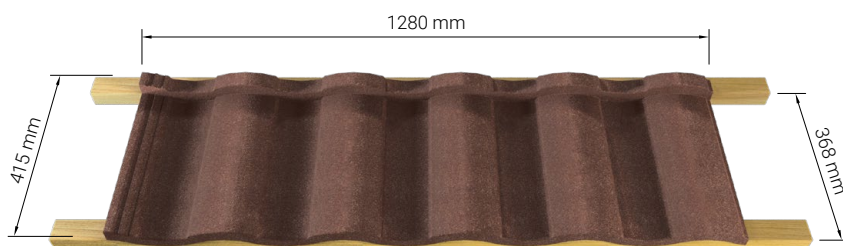


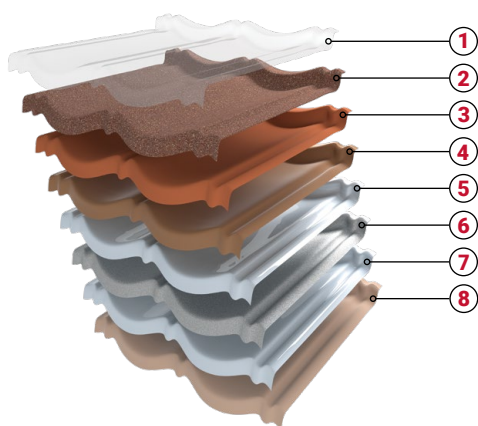
# TILCOR ROMAN

## TECHNICAL DATA



Overall Length	1280 mm
Length of Cover	1220 mm
Overall Width	415 mm
Width of Cover	368 mm
Minimum Pitch	10° (18%)
Up stand	28 mm
Down turn	25 mm
Roof Cover	0.449 m <sup>2</sup>
Tiles per m <sup>2</sup>	2.23
Weight/panel	2.93 kg
Weight/area	6.45 kg/m <sup>2</sup>
Batten space	368 mm

## MATERIAL STRUCTURE



- 1 Overglaze
- 2 Stone Chip
- 3 Basecoat
- 4 Transparent Acrylic Coating
- 5 Aluminium-Zinc alloy
- 6 Steel
- 7 Aluminium-Zinc alloy
- 8 Transparent Acrylic Coating

## TEXTURED SURFACE

Stone chip granules are applied to provide an attractive textured finish which at the same time enhance resistance to UV radiation.

## COATING SPECIFICATION

**Overglaze:** Clear 100% acrylic resin coating for granule binding and a semi-gloss finish. It helps enhance the appearance as well as increase the resistance to physical damage.

**Stone Chip:** Carefully selected granules provide excellent surface coverage and attractive natural lasting colours.

**Basecoat:** A tough opaque coating based on acrylic resin. It bonds the stone chips and protects the underlying layer from water and UV radiation. It has good UV resistance and retains its flexibility although it does become harder after the first few weeks.

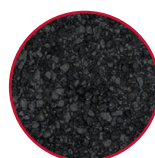
**Transparent coatings:** Both sides of the Aluminium-Zinc alloy coated steel are coated with a transparent layer that provides protection and a uniform substrate for further coatings. This transparent coating allows identification of the Aluminium-Zinc substrate to be made by distributors and customers.

## STEEL SPECIFICATION

The TILCOR ANTICA tile is made of Aluminium-Zinc alloy coated steel. The grade of steel used is designed to allow forming without cracking or significant elastic recovery and at the same time to be rigid enough to tolerate reasonable loads without excessive deformation.

Nominal Thickness	0.41 mm
Steel Grade	DX52D
	G300
Aluminium-Zinc Coating Mass	150 g/m <sup>2</sup>
Aluminium-Zinc Coating Grade	AZ150

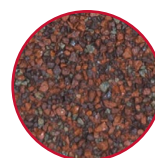
## COLOURS



CHARCOAL GREY



CHESTNUT



SCARLET